



A STEP-BY-STEP GUIDE

WIRE BRUSH TECHNIQUE

Achieve a **Character-Rich Floor** With the Epoch & the Advanced Surfacing Brush

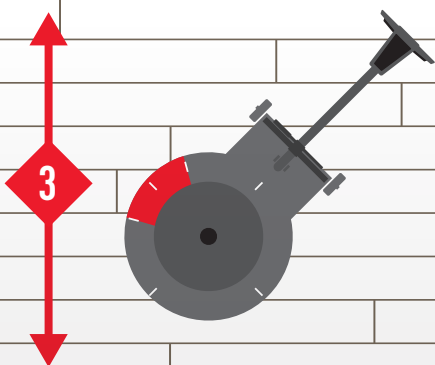


SANDING & PREPARATION

1. Clean and vacuum the floor thoroughly between every sanding step.
2. Sand floor with **Floorcrafter** finishing with 60 grit.
3. Edges should be final sanded with 80 grit, then hand scraped for best results, or orbital sanded with 80 or 100 grit.
4. All edges whether hand scraped or orbital sanded **must be hand sanded** with 60 or 80 grit for best results.
5. Water pop the floor two times allowing floor to dry thoroughly between each step and before sanding.

WIRE BRUSHING

1. Load **Epoch Rotary Sander** with the American Sanders Advanced Surfacing Brush and all 4 weights. Run on **high speed** cutting in all edges.
2. Clean and vacuum thoroughly.
3. Sand the field running the Epoch **perpendicular** to the grain up and back along the same path, then repeat for each pass in parallel lines 6" apart.
4. Clean and vacuum thoroughly.
5. Remove weights from Epoch, replace the Advanced Surfacing Brush with a pad driver and a 3M™ thick maroon, **SPP Plus** pad.
6. Run the Epoch on low speed along all edges, then in the field parallel to the grain up and back along the same path, repeating each pass no more than 6" - 8" apart.
7. Clean and vacuum thoroughly.



PREPARING TO FINISH

1. Final buff the floor with the Epoch on **low speed** using a pad driver and a thick white pad backing the 3M™ thick maroon, **SPP Plus** pad.
2. Run the Epoch along all edges, then in the field parallel to the grain up and back along the same path, repeating for each pass no more than 6" - 8" apart.
3. Clean and vacuum thoroughly before applying stain and finish.

WHAT MAKES THIS TECHNIQUE EFFECTIVE?

It's the **speed, power, & weight** of the Epoch Rotary Sander, combined with the sculpting strength of the American Sanders Advanced Surfacing Brush that creates such a beautiful, character-rich finish.



Epoch w/HydraSand
07217A
07219A*



Advanced Surfacing Brush
AS059000



White Pad



Epoch HD w/HydraSand
07233A
07233C*



Pad Driver
30638A

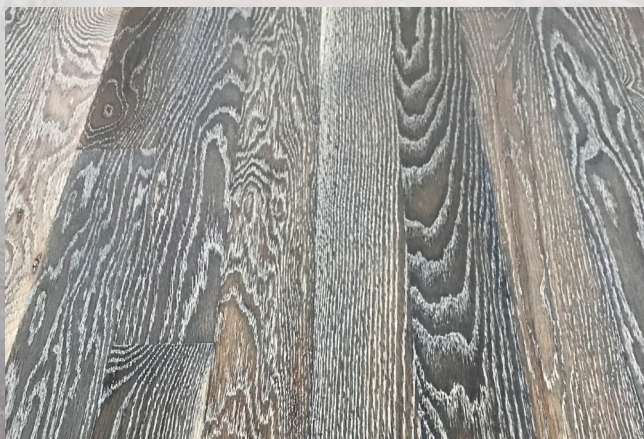


SPP Plus Pad

*Compliant with cETLus standards

QUESTIONS?

Contact your American Sanders Sales Representative or visit americansanders.com/contact





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